brother

Home Sewing Machine

PARTS REFERENCE LIST

MODEL: ES2000/ES2000T/ES2010/ES2020
CE4000/CE5000
CS770
XR6600
COMFORT40E
JS50E

CONFIDENTIAL

©2011 Brother Industries, Ltd.
All rights reserved.

Published: Sep.,2005
Revised: Mar.,2012

MODEL LIST

Model	Countries (Added Date)
ES2000	USA, CHL, GUF, BEL&FRA&NLD, KOR (Jan / 2011)
ES2000T	CAN (Jan / 2011)
ES2010	UK, NEU (Jan / 2011)
ES2020	UK (Jan / 2011)
CE4000	USA, ARG, PRY, BRA, BRA220V (Jan / 2011)
CE5000	CAN (Jan / 2011)
CS770	USA (Jan / 2011)
XR6600	UK (Jan / 2011)
COMFORT40E	RUS (Jan / 2011)
JS50E	RUS (Jan / 2011)

Country Code & Abbreviation of Country Name

Country Code	Abbr.	Country Name	Country Code	Abbr.	Country Name	Country Code	Abbr.	Country Name
USA/Canada			**Europe**			**Asia/Oceania**		
200	**USA**	America	**401**	**ZAF**	South Africa	**601**	**KOR**	Korea
251	**CAN**	Canada	**402**	**EGY**	Egypt	**603**	**TWN**	Taiwan
			411	**MUS**	Mauritius	**604**	**HKG**	Hong Kong
301	**PER**	Peru				**605**	**VNM**	Vietnam
302	**ARG**	Argentina	**501**	**IRE**	Ireland	**606**	**IDN**	Indonesia
303	**CHL**	Chile	**502**	**DEU**	Germany	**607**	**PHL**	Philippines
304	**PRY**	Paraguay	**503**	**BEL**	Belgium	**608**	**MYS**	Malaysia
305	**URY**	Uruguay	**505**	**UK**	United Kingdom	**609**	**SGP**	Singapore
306	**BRA**	Brazil	**506**	**FRA**	France	**615**	**IND**	India
307	**VEN**	Venezuela	**507**	**NOR**	Norway	**616**	**THA**	Thailand
308	**MEX**	Mexico	**508**	**NLD**	Netherlands	**622**	**CHN**	China
309	**COL**	Colombia	**509**	**AUT**	Austria			
310	**PAN**	Panama	**510**	**GRC**	Greece	**701**	**AUS**	Australia
318	**GTM**	Guatemala	**511**	**SWE**	Sweden	**702**	**NZL**	New Zealand
324	**GUF**	FR. Guiana	**515**	**ESP**	Spain			
330	**BRB**	Barbados	**516**	**PRT**	Portugal	**902**	**ISR**	Israel
399	**-**	Latin America 2&5	**517**	**ITA**	Italy	**903**	**SYR**	Syria
			519	**FIN**	Finland	**904**	**TUR**	Turkey
			520	**CHE**	Switzerland	**905**	**JOR**	Jordan
			521	**DNK**	Denmark	**906**	**KWT**	Kuwait
			524	**MLT**	Malta	**908**	**SAU**	Saudi Arabia
			550	**EEU**	East Europe	**909**	**IRQ**	Iraq
			556	**RUS**	Russia	**910**	**IRN**	Iran
			599	**NEU**	North Europe	**911**	**CYP**	Cyprus
						915	**UAE**	United Arab Emirates

CONTENTS

(1) MAIN FRAME / COVER 2

(2) UPPER SHAFT MECHANISM / NEEDLE BAR / PRESSER FOOT UNIT..... 6

(3) FEED UNIT 8

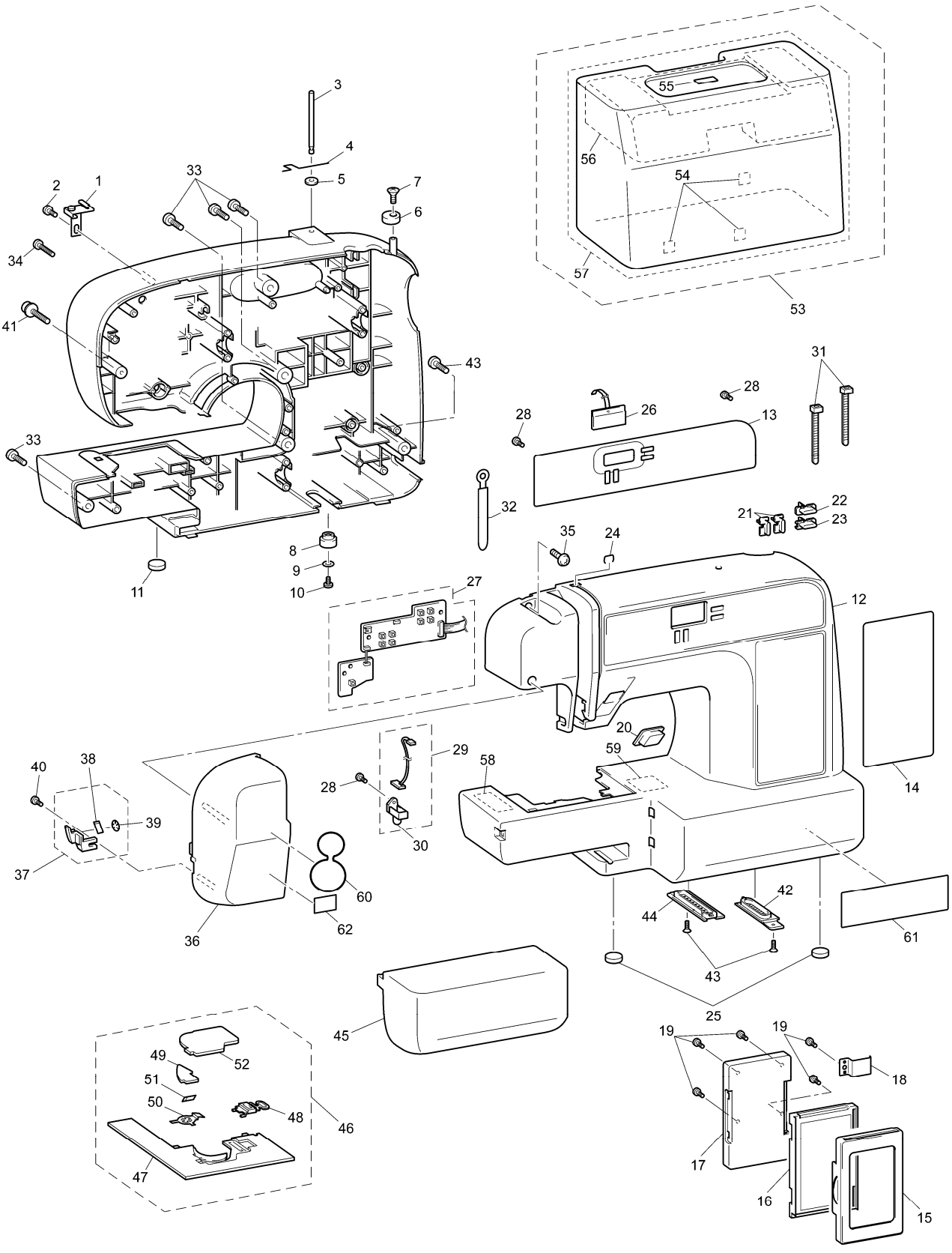
(4) BOBIN WINDING MECHANISM / NEEDLE THREADING MECHANISM 10

(5) ELECTRIC PARTS / MAIN MOTOR UNIT 12

(6) ACCESSORY PARTS / USER MANUAL / OTHER PARTS / PACKAGE 14

Note on parts:
We keep performance parts for this sewing machine for at least 8 years after this model is discontinued.
Performance parts are the necessary parts to maintain the function of the sewing machine.

(1) MAIN FRAME / COVER

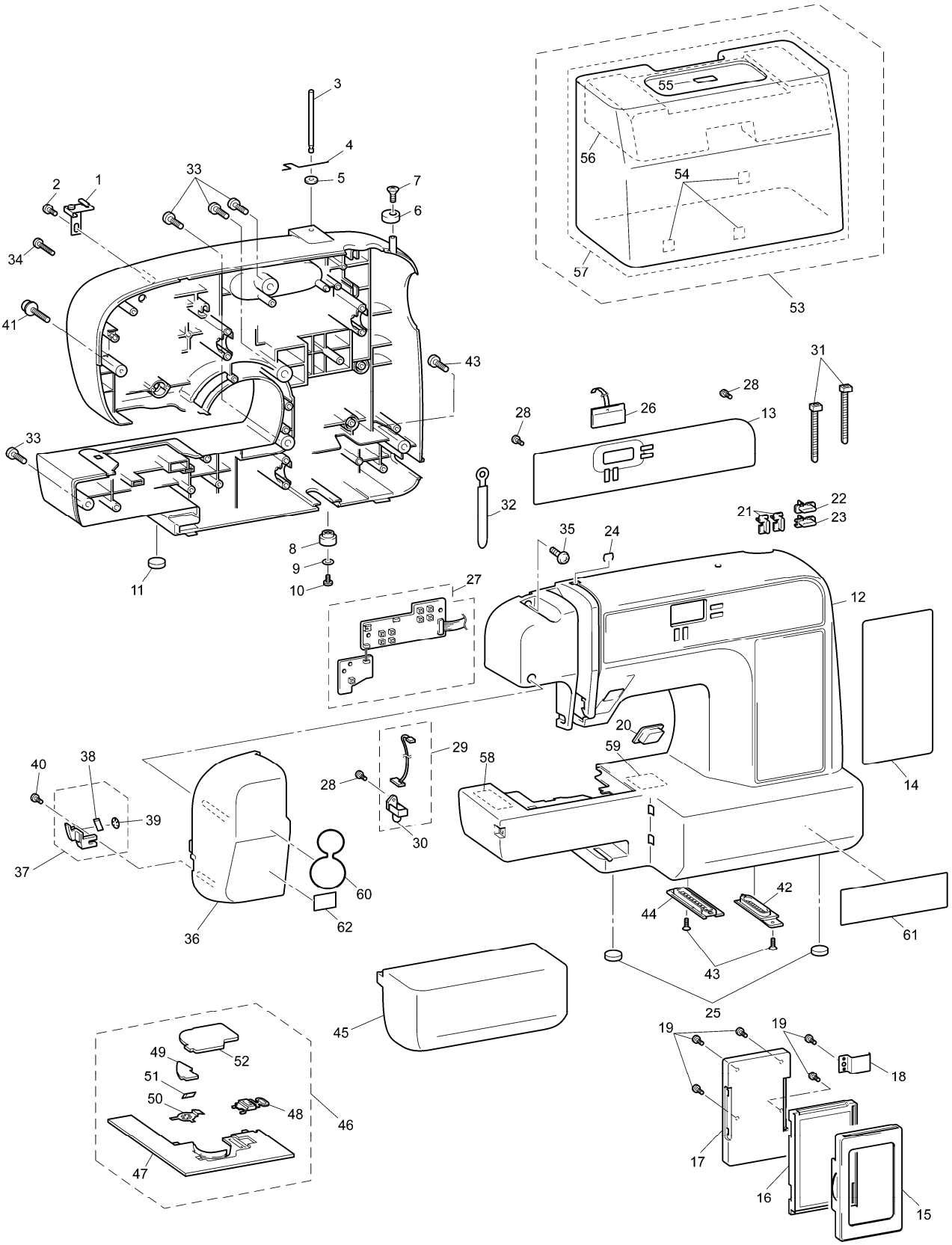


(1) MAIN FRAME / COVER

No.	CODE	NAME	REMARKS
1	XC4846021	THREAD GUIDE ASSY	
2	XC3588021	GIZA TITE 4X12	
3	XC8701021	SPOOL PIN	
4	XA0628121	SPOOL PIN SPRING	
5	XA8851021	SPOOL PIN STAND	
6	XE8912001	BOBBIN PRESSER	
7	XZ5031001	TAPTITE PAN P (S/P W) 3X12	
8	138337022	RUBBER CUSHION A	
9	026350235	WASHER PLAIN M 3.5	
10	083361216	TAPTITE PAN B M3.5X12	
11	XC4077021	BASE PLATE RUBBER	
12	XC8906022	FRONT COVER (XR6600)	
	XC8906021	FRONT COVER (OTHER)	
13	XC8907021	DECORATION PLATE A (ES2000: USA, CHL, GUF, ES2000T)	
	XC8907022	DECORATION PLATE A (ES2000: OTHER)	
	XC8907029	DECORATION PLATE A (ES2010)	
	XC8907031	DECORATION PLATE A (ES2020)	
	XC8907047	DECORATION PLATE A (CE4000)	
	XC8907059	DECORATION PLATE A (CE5000)	
	XC8907058	DECORATION PLATE A (CS770)	
	XC8907057	DECORATION PLATE A (XR6600)	
	XC8907039	DECORATION PLATE A	
	XC8907055	DECORATION PLATE A (JS50E)	
14	XC8909021	DECORATION PLATE B (ES2000: USA, CHL, GUF, ES2000T)	
	XC8909022	DECORATION PLATE B (ES2000: OTHER)	
	XC8909037	DECORATION PLATE B (ES2010)	
	XC8909039	DECORATION PLATE B (ES2020)	
	XC8909061	DECORATION PLATE B (CE4000)	
	XC8909066	DECORATION PLATE B (CE5000)	
	XC8909068	DECORATION PLATE B (CS770)	
	XC8909041	DECORATION PLATE B	
	XC8909067	DECORATION PLATE B (JS50E)	
15	XE2371001	PANEL COVER (XR6600)	
16	XE4752001	CARD HOLDER ASSY (XR6600)	
17	XE4726001	PANEL BASE (XR6600)	
18	XE2378001	SPRING PLATE (XR6600)	
19	136681021	TAPTITE, BIND B M3X8 (XR6600)	
20	XC8911021	BACKSTITCHING BUTTON	
21	XC8912021	SELECTING BUTTON	
22	XC8913021	MANUAL BUTTON A	

No.	CODE	NAME	REMARKS
23	XC8914021	MANUAL BUTTON B	
24	X53625121	UPPER COVER THREAD GUIDE	
25	XC4077021	BASE PLATE RUBBER	
26	XC9822021	LCD SUPPLY ASSY	
27	XE8604001	OPERATION PCB SUPPLY ASSY	
28	085311016	TAPTITE BIND B M3X10	1000024772
29	XC9825121	LED LAMP RIGHT SUPPLY ASSY	1000026025
30	XC3506021	LED LAMP HOLDER R	
31	X53169020	BAND	
32	X52318021	COACHING CLIP CS-2	
33	XZ5049001	GIZA TITE (S/P W) 5X18	
34	XE2261001	GIZA TITE (S/P W) 4X25	
35	XC3588021	GIZA TITE 4X12	
36	XC8917021	FACE PLATE B	
37	XC4855021	CUTTER COVER ASSY	
38	X80321021	NT LOWER THREAD CUTTER	
39	138384021	RETAINING RING, CS5	
40	085311215	TAPTITE BIND B M3X12	
41	XA3337022	TAPTITE, CUP P M4X20	
42	XE3505001	BASE COVER	
43	084310816	TAPTITE FLAT B M3X8	1000023854
44	XC8729021	BASE COVER A	
45	XC8918022	ACCESSORY TABLE B (XR6600)	
	XC8918021	ACCESSORY TABLE B (OTHER)	
46	XC3520221	NEEDLE PLATE B ASSY (USA, CAN, ARG, CHL, PRY, BRA, GUF, RUS)	
	XC4859121	NEEDLE PLATE B ASSY (OTHER)	
47	XC3521221	NEEDLE PLATE B (USA, CAN, ARG, CHL, PRY, BRA, GUF, RUS)	
	XC4860121	NEEDLE PLATE B (OTHER)	
48	XC7371021	SLIDE BUTTON	
49	XC2367021	CUTTER COVER (USA, CAN, ARG, CHL, PRY, BRA, GUF, RUS)	
50	XC2368021	SPRING PLATE	
51	X80321021	NT LOWER THREAD CUTTER (USA, CAN, ARG, CHL, PRY, BRA, GUF, RUS)	
52	XD1645021	NEEDLE PLATE COVER SUPPLY ASSY	
53	XD0269022	HARD CASE ASSY (XR6600)	
54	125440020	CASE FELT (XR6600)	
55	XD0271021	MODEL MARK (XR6600)	
56	XD0281120	UNDER CASE POLYSTYRENE (XR6600)	
57	X60439121	BAG 630X630T (XR6600)	

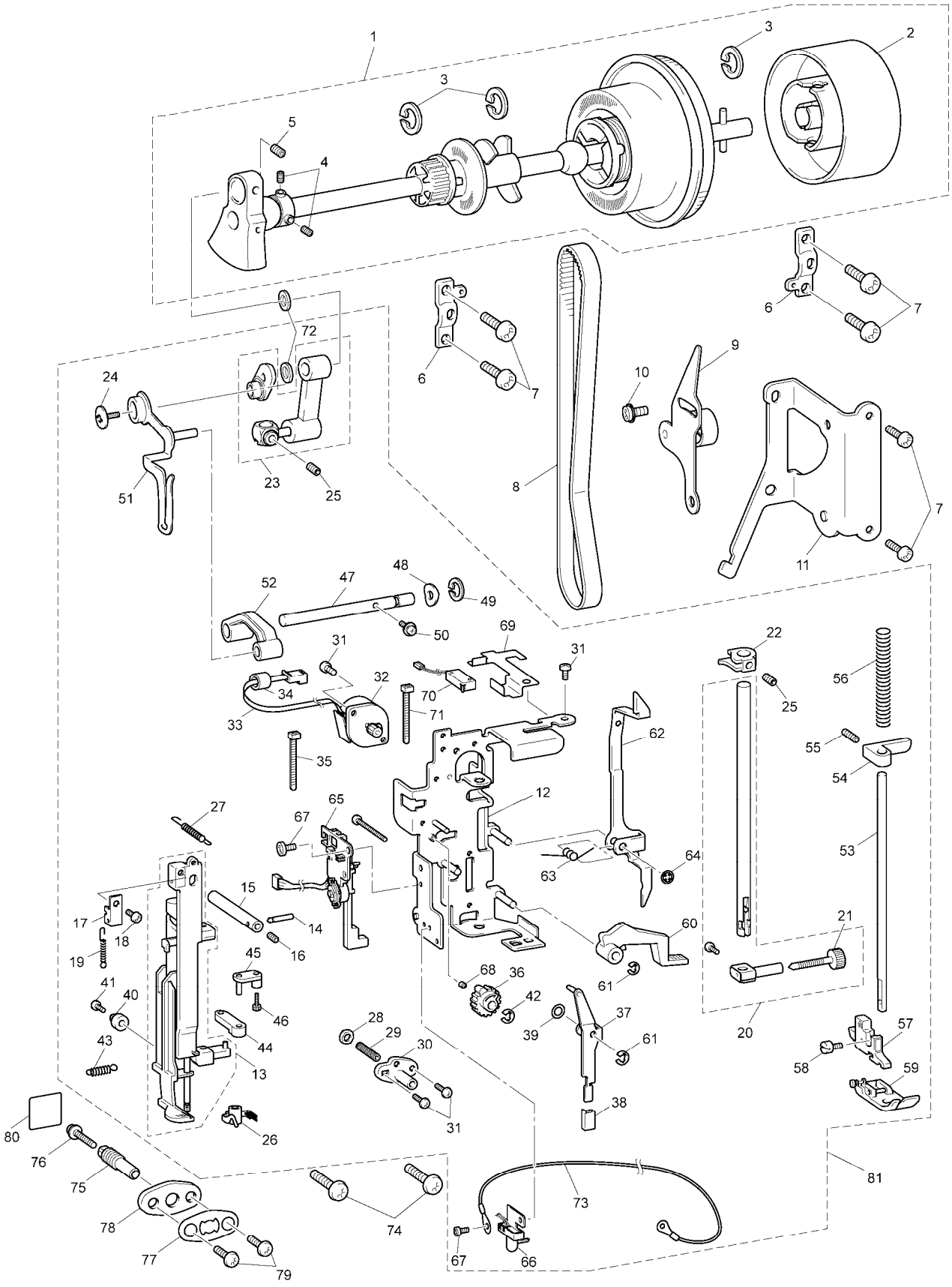
(1) MAIN FRAME / COVER



(1) MAIN FRAME / COVER

No.	CODE	NAME	REMARKS
58	XE3360001	LOWER THREAD GUIDE LABEL (USA, CAN, ARG, CHL, PRY, BRA, GUF, RUS)	
59	XD1928021	LOWER THREADING LABEL (UK, BEL&FRA&NLD, KOR, NEU)	
60	XE4924001	MYLAR STICKER OF FACE PLATE (CS770)	
	XE4329001	MYLAR STICKER OF FACE PLATE (JS50E)	
61	XE4925001	MYLAR STICKER OF FRONT (CS770)	
	XE4330001	MYLAR STICKER OF ACC TABLE (JS50E)	
62	XC4167021	CAUTION STICKER (KOR)	

(2) UPPER SHAFT MECHANISM / NEEDLE BAR / PRESSER FOOT UNIT

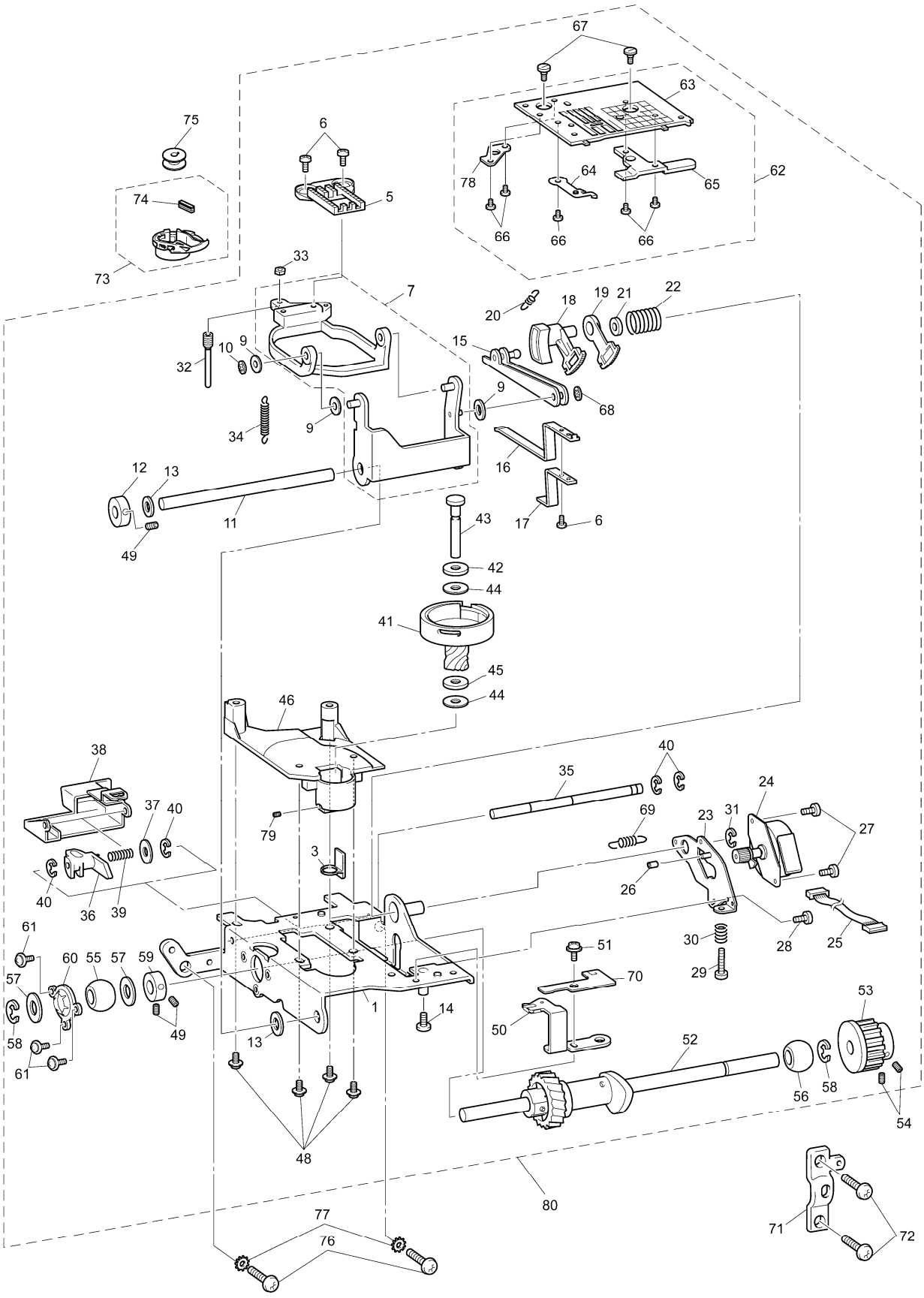


(2) UPPER SHAFT MECHANISM / NEEDLE BAR / PRESSER FOOT UNIT

No.	CODE	NAME	REMARKS
		UPPER SHAFT MECHANISM	
1	XE3703001	UPPER SHAFT SUPPLY ASSY	
2	XC3529021	PULLEY	
3	048060346	RETAINING RING E6	
4	014400432	SET SCREW SOCKET (CP) M4X4	
5	012500532	SET SCREW SOCKET (FT) M5X5	
6	XC3534121	UPPER SHAFT BEARING PRESSER	
7	XC3496021	GIZA TITE 5X16	
8	XC4869021	T BELT 420-5GT-6	
9	XC4870021	TENSION PULLEY ASSY	
10	0A4400806	SCREW PAN (S/P WASHER) M4X8	
11	XC8739020	TENSION PULLEY HOLDER	
		NEEDLE BAR / PRESSER FOOT UNIT	
12	XC8741121	BASE HOLDER ASSY	
13	XE8695001	NEEDLE BAR SUPPORTER ASSY (USA, CAN, ARG, CHL, PRY, BRA, GUF, RUS, XR6600)	
	XC8749221	NEEDLE HOLDER SUB ASSY (OTHER)	
14	XC2420020	SHAFT	
15	XC8754021	NEEDLE HOLDER SHAFT A	
16	014300532	SET SCREW SOCKET (CP) M3X5	
17	XC8755020	PLATE	
18	060300516	SCREW BIND M3X5	
19	X50476021	SPRING (USA, CAN, ARG, CHL, PRY, BRA, GUF, RUS, XR6600)	
20	XE3825001	NEEDLE BAR ASSY N	
21	XE3827001	NEEDLE CLAMP SCREW	
22	XC2434021	NEEDLE THREAD BLOCK (USA, CAN, ARG, CHL, PRY, BRA, GUF, RUS, XR6600)	
23	XC6562131	NEEDLE BAR CRANK ROD ASSY	
24	132051022	SCREW, FLAT SM3.57-40X7 L	
25	012400432	SET SCREW SOCKET (FT) M4X4	
26	XA1854051	THREADER HOOK ASSEMBLY (USA, CAN, ARG, CHL, PRY, BRA, GUF, RUS, XR6600)	
27	XC2429021	SPRING	
28	X56851021	LOCK NUT	
29	014401232	SET SCREW SOCKET (CP) M4X12	
30	XC8756021	SHAFT BUSHING	
31	060300616	SCREW BIND M3X6	
32	XC8757021	Z PULSE MOTOR: M35SP-9N	
33	XC8759021	LEAD WIRE ASSY, ZPM-LE	
34	XC5409021	FERRITE CORE: FSRB140140RNB00T	
35	XE2839001	BAND	
36	XC8760020	Z ZIGZAG CAM	
37	XC8761121	Z ZIGZAG LEVER ASSY	
38	XC8764020	Z LEVER CAP	

No.	CODE	NAME	REMARKS
39	137713020	POLYESTER SLIDER	
40	XC2435020	ZIGZAG ADJUSTING NUT	
41	018301032	BOLT SOCKET M3X10	
42	048030346	RETAINING RING E3	
43	XC2748021	SPRING-Z	
44	XC2436021	NEEDLE HOLDER BLOCK	
45	XC2437021	SHAFT ASSY	
46	XC3037021	SCREW3X10	
47	XC8765121	SHAFT	
48	XZ5030001	WASHER, SPRING	
49	048050346	RETAINING RING E5	
50	XC3338021	SCREW 3X8	
51	XC8564031	THREAD TAKE-UP LEVER	
52	XC4897020	THREAD TAKE-UP LEVER LINK	
53	XC4898021	PRESSER BAR	
54	XC4899121	PRESSER BAR CLAMP	
55	XC7207021	SCREW STUD M5	
56	XC4900021	SPRING	
57	XE2555101	PRESSER FOOT HOLDER ASSY	
58	132730122	TIGHTENING SCREW 3.57	
59	XC3021031	Z FOOT	
60	XC4902021	PRESSER FOOT LIFTER	
61	048040346	RETAINING RING E4	
62	XC8766020	THREAD RELEASE LEVER	
63	XC4904121	SPRING	
64	146200021	RETAINING RING, CS4	
65	XC8767021	BH SWITCH ASSY	
66	XC9827121	LED LAMP LEFT SUPPLY ASSY	1000026025
67	0A4400806	SCREW PAN (S/P WASHER) M4X8	
68	XC8773020	RUBBER	
69	XC8774021	PRESSER SWITCH HOLDER	
70	XC8775021	PF SWITCH ASSY, LE	
71	X53169020	BAND	
72	X53330020	WASHER	1000025734
73	XE3856001	LEAD WIRE ASSY: GROUND	
74	XC4961021	GIZA TITE 5X20	
75	XC4905121	ADJUSTING SCREW	
76	060302506	SCREW BIND M3X25	
77	XC6056120	PLATE SPRING	
78	XC4906020	ADJUSTING PLATE	
79	085411016	TAPTITE BIND B M4X10	1000024121
80	XC4907021	LABEL	
81	XE4804201	NEEDLE UNIT SUPPLY ASSY CP1 (USA, CAN, ARG, CHL, PRY, BRA, GUF, RUS, XR6600)	
	XE4805001	NEEDLE UNIT SUPPLY ASSY CP2 (OTHER)	

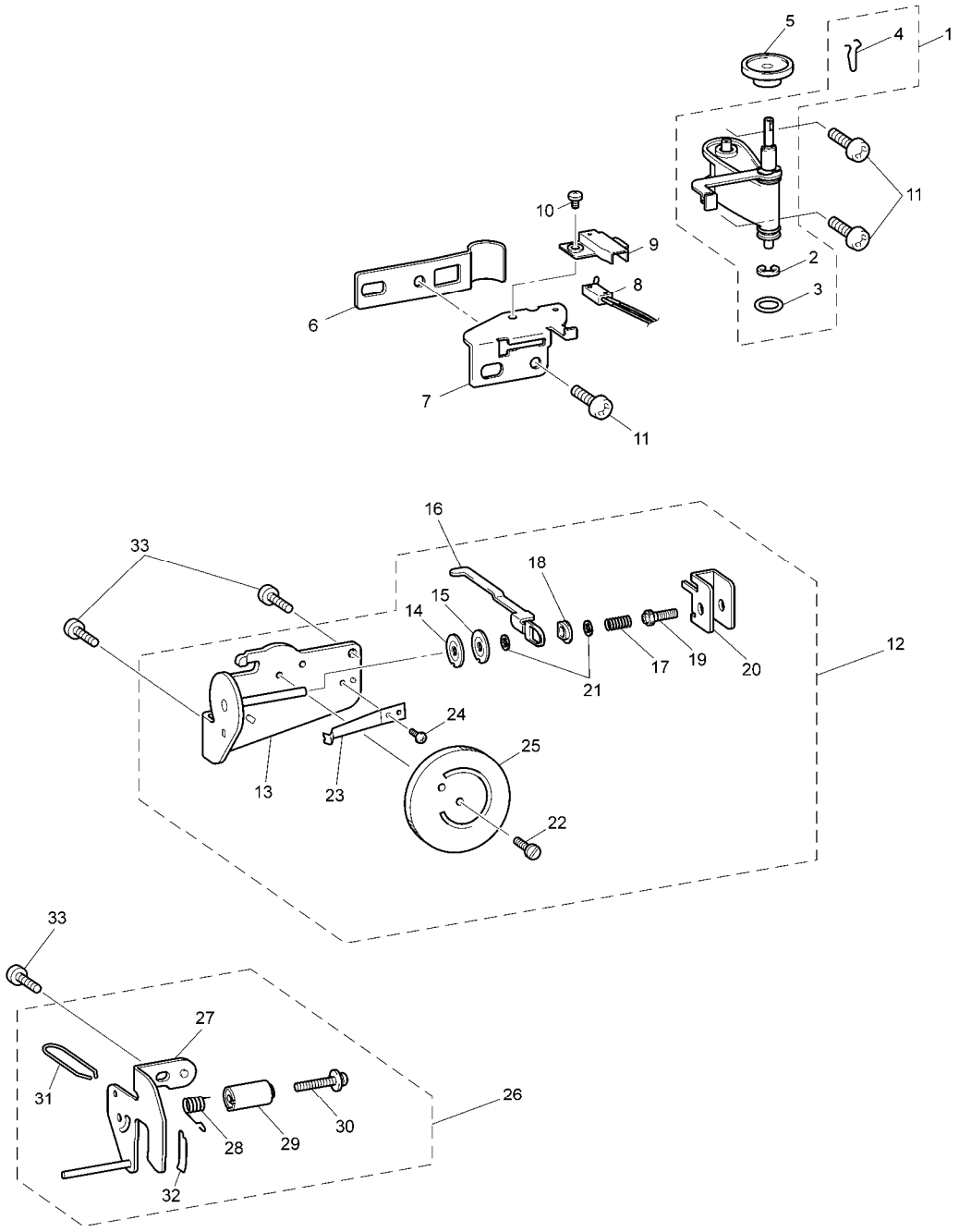
(3) FEED UNIT


67
63
75
6
62
74
5
78
64
65
66
66
66
73
33
7
20
18
19
21
22
10
9
15
32
9
68
34
9
16
12
13
11
17
6
49
43
42
44
41
45
44
46
38
35
40
24
37
40
69
23
31
27
79
3
26
40
36
39
30
28
25
61
60
55
57
59
51
57
70
29
58
61
49
13
1
14
50
53
52
56
58
54
48
80
77
76
71
72

(3) FEED UNIT

No.	CODE	NAME	REMARKS
1	XE6467101	BASE PLATE ASSY	1000028708
~~2~~	~~XC8782021~~	~~NEEDLE PLATE SUPPORTER SHAFT B~~	1000028708
3	XE5656001	FEED ARM SUPPORTER	1000028708
~~4~~	~~021300106~~	~~NUT 1 M3~~	1000028708
5	XC5467131	FEED DOG	
6	060300616	SCREW BIND M3X6	
7	XE2015201	FEED BAR ASSY	1000028708
~~8~~	~~XC8786121~~	~~FEED ARM A ASSY~~	1000028708
9	137999020	POLYESTER SLIDER	
10	146200021	RETAINING RING, CS4	
11	XC8789021	HORIZONTAL FEED SHAFT	
12	130676121	SET SCREW COLLAR	
13	X50546020	WASHER, THRUST	
14	060301206	SCREW BIND M3X12	
15	XC4924021	FEED ARM ASSY	
16	XC4927021	FEED SUPPORTING PLATE	
17	XC4928120	FEED SUPPORTING PLATE B	
18	XC2527121	FEED ADJUSTER	
19	XC2529020	F GEAR	
20	XC2530021	SPRING	
21	137713020	POLYESTER SLIDER	
22	XC2531021	SPRING	
23	XC8791021	FPM HOLDER SUB ASSY	
24	XC8757021	Z PULSE MOTOR: M35SP-9N	
25	XC8793021	LEAD WIRE ASSY, FPM-LE	
26	XC8773020	RUBBER	
27	060300416	SCREW BIND M3X4	
28	XC3338021	SCREW3X8	
29	018402533	BOLT SOCKET M4X25	
30	XC2537021	SPRING	
31	XC9924021	RETAINING RING 10	
32	XC3941021	VERTICAL ADJUSTER SCREW ASSY	
33	XC2546021	M5 NUT	
34	XE1940001	SPRING	1000029268
35	XC8794021	VERTICAL FEED SHAFT	
36	XC2551020	VERTICAL LEVER	
37	025040332	WASHER PLAIN L 4	
38	XC8795121	DROP KNOB	
39	XC2550021	SPRING	
40	048030346	RETAINING RING E3	
41	XD0115021	OUTER ROTARY HOOK ASSY	
42	XC0063051	MAGNET	
43	XD1943021	OUTER ROTARY HOOK SHAFT	
44	137805022	SPACER	
45	137976021	WASHER 6	
46	XZ5092001	SHAFT SUPPORTER	1000028708
~~47~~	~~XC4938020~~	~~COLLAR~~	1000028708
48	0A4400806	SCREW PAN (S/P WASHER) M4X8	1000028708
49	014400432	SET SCREW SOCKET (CP) M4X4	1000028708
50	XE7558001	INNER ROTARY HOOK BRACKET ASSY	
51	0A5300806	SCREW PAN (S/P WASHER) M3X8	
52	XC8796021	LOWER SHAFT ASSY	
53	XC4943021	TIMING PULLEY D	
54	014500532	SET SCREW SOCKET (CP) M5X5	
55	X52664020	LOWER SHAFT BUSHING	
56	XC3792020	UPPER SHAFT BUSHING	
57	X51383020	WASHER, THRUST	
58	048060346	RETAINING RING E6	
59	XC8798021	SET COLLAR	
60	XC4944021	BUSHING PRESSER B	
61	085310615	TAPTITE BIND B M3X6	
62	XF2445001	NEEDLE PLATE A ASSY	1000028708
	XC8565331	NEEDLE PLATE A ASSY	1000029055
63	XF2446001	NEEDLE PLATE A	1000028708
64	XF2439001	STOPPER PLATE	1000029055
65	XE6471001	F GEAR STOPPER PLATE	1000028708
66	060260316	SCREW BIND M2.6X3	1000028708
67	XE6473001	SCREW M4	1000028708
68	X56655021	RETAINING RING: CSTW-3.5	
69	XC6364021	SPRING	
70	XE7323101	IRH BRACKET SUPPORT PLATE	
71	XC3534121	UPPER SHAFT BEARING PRESSER	
72	XC3496021	GIZA TITE 5X16	
73	XE7560001	INNER ROTARY HOOK ASSY	
74	XC3137000	PILE	
75	X52800120	BOBBIN	
76	XC3805021	GIZA TITE 5X16	
77	XZ5053001	WASHER EX TOOTH 5	
78	XE6472001	NEEDLE PLATE HOLDER	1000028708
79	014400632	SET SCREW SOCKET (CP) M4X6	1000028708
80	XE4812501	FEED UNIT SUPPLY ASSY CP3	1000028708

(4) BOBIN WINDING MECHANISM / NEEDLE THREADING MECHANISM

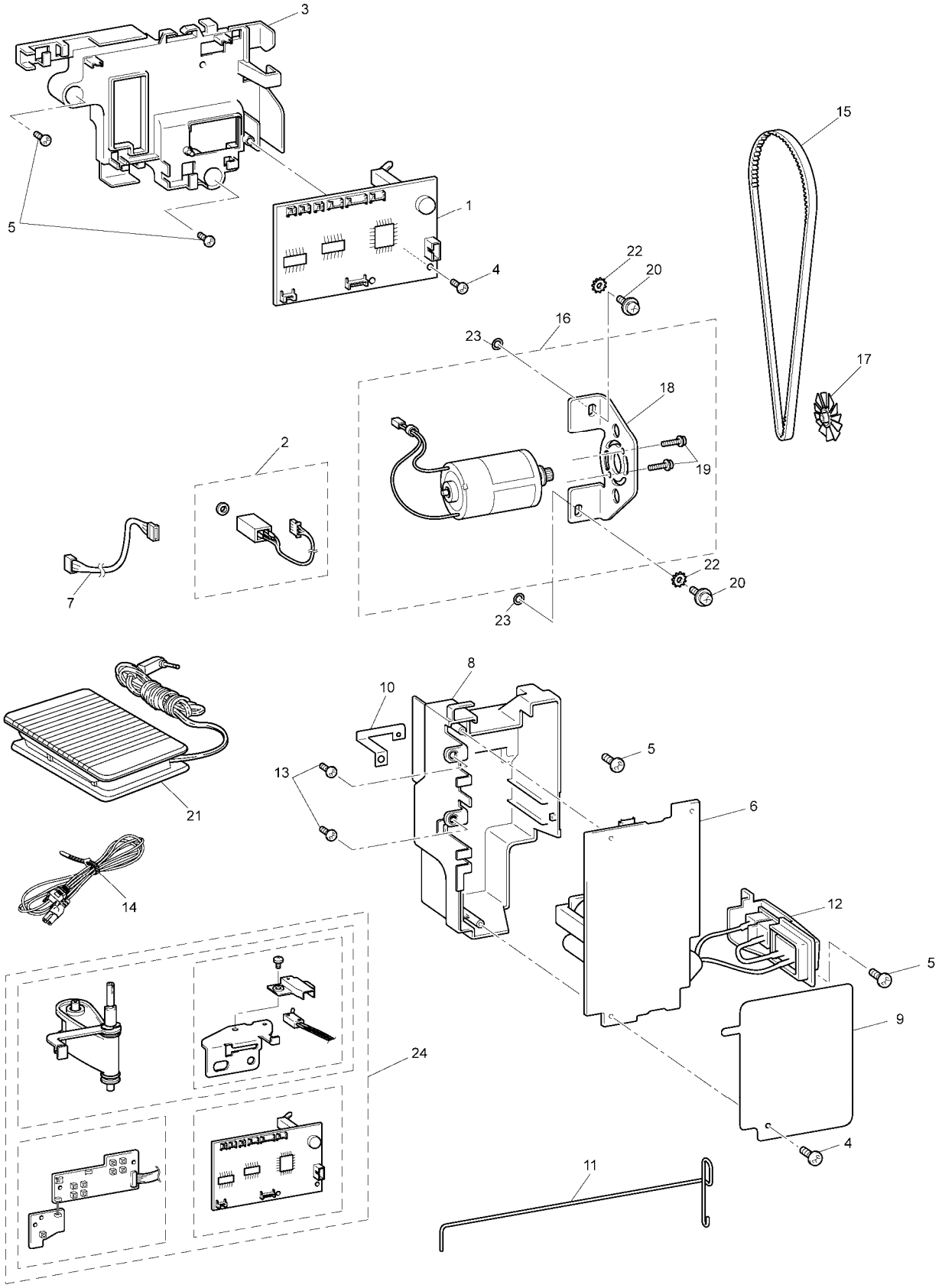


(4) BOBIN WINDING MECHANISM / NEEDLE THREADING MECHANISM

No.	CODE	NAME	REMARKS
		BOBIN WINDING MECHANISM	
1	XE6186001	BOBBIN WINDER ASSY	
2	048050346	RETAINING RING E5	
3	X55238021	RUBBER RING	
4	XZ5039001	BOBBIN WINDER SHAFT SPRING	
5	XC8803021	BOBBIN BASE	
6	XC8804020	BOBBIN WINDER SPRING	
7	XC8805121	BOBBIN WINDER SHAFT STOPPER	
8	XC2612051	SW ASSY: BW-F	
9	XE6076001	SENSER HOLDER	
10	060300516	SCREW BIND M3X5	
11	XC3496021	GIZA TITE 5X16	

No.	CODE	NAME	REMARKS
		NEEDLE THREADING MECHANISM	
12	XE5754101	THREAD GUIDE A ASSY	
13	XC5048121	THREAD TENSION HOLDER ASSY	
14	XA0083121	TENSION DISC A	
15	XA0084121	TENSION DISC B	
16	XC8828020	THREAD RELEASE PLATE	
17	X55842021	SPRING	
18	137881021	TENSION DISC WASHER	
19	XC5053021	THREAD TENSION ADJUSTING SCREW	
20	XC5054021	THREAD TENSION PLATE	
21	XD0573021	WASHER	
22	XC9234021	TENSION DIAL SHAFT	
23	X56839021	NOTCHED SPRING	
24	062300416	SCREW PAN M3X4	
25	XE5650001	THREAD TENSION DIAL	
26	XE2780101	THREAD GUIDE ASSY B	
27	XC5060121	THREAD TAKE-UP HOLDER B	
28	XC6957121	THREAD TAKE UP SPRING	
29	XC2648121	THREAD CATCHING SPRING CASE	
30	0A4301806	SCREW, PAN (S/P WASHE) M3X18	
31	XC5059020	THREAD GUIDE WIRE	
32	XE5984001	SPRING TAPE	
33	085411416	TAPTITE, BIND B M4X14	

(5) ELECTRIC PARTS / MAIN MOTOR UNIT

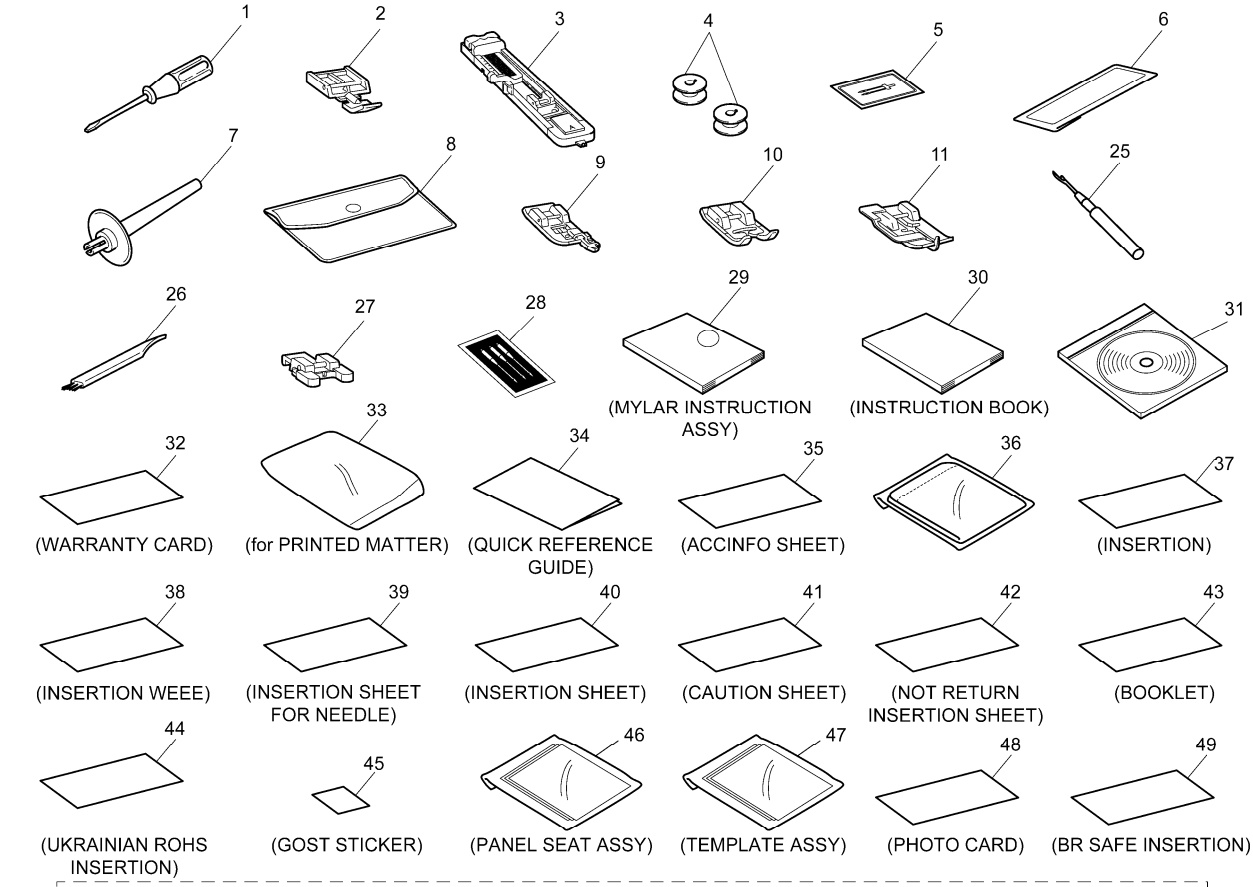


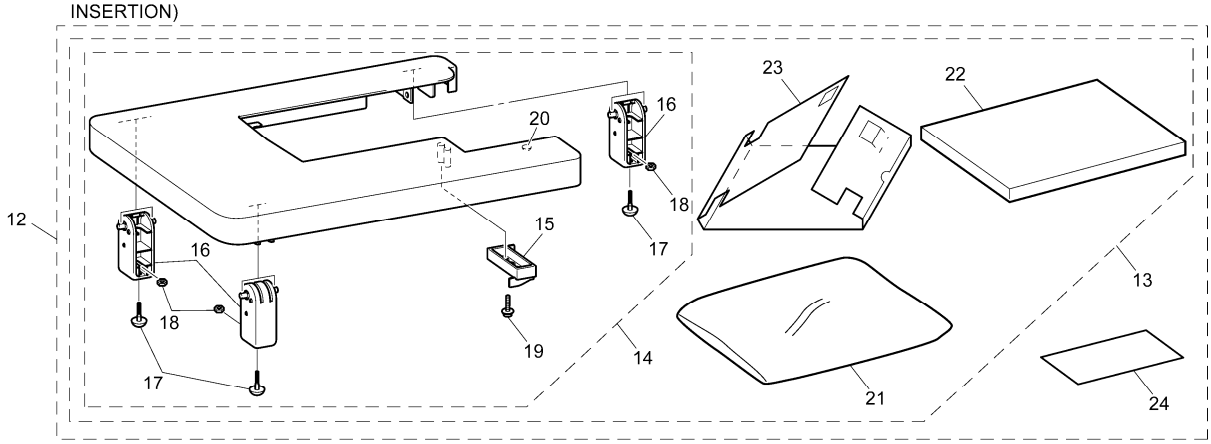
(5) ELECTRIC PARTS / MAIN MOTOR UNIT

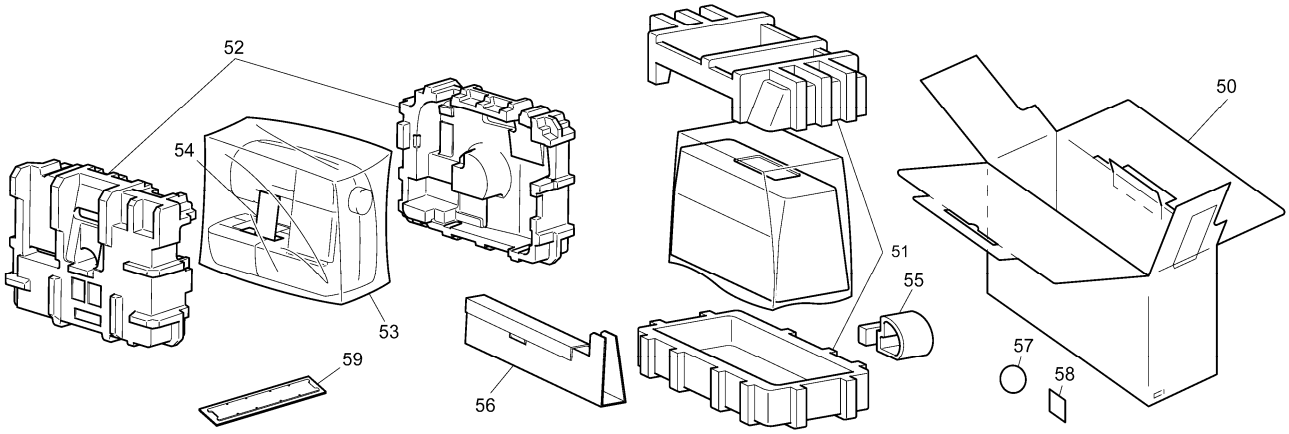
No.	CODE	NAME	REMARKS
		ELECTRIC PARTS	
1	XE8603001	MAIN PCB SUPPLY ASSY-50 (F0G******~) (CE5000, JS50E)	
	XE8601001	MAIN PCB SUPPLY ASSY-40 (F0G******~) (OTHER)	
2	XC9830021	FC JACK SUPPLY ASSY-120	
	XC9832021	FC JACK SUPPLY ASSY-230	
3	XC8809121	SHUTTER COVER	
4	085311016	TAPTITE BIND B M3X10	1000024772
5	087411416	TAPTITE CUP B M4X14	
6	XC9831021	POWER PCB SUPPLY ASSY-120	
	XC9833021	POWER PCB SUPPLY ASSY-230	
7	XC8824021	LEAD WIRE ASSY, POWER-LE	
8	XC8825021	INSULATION COVER	
9	XC8826021	INSULATOR SHEET	
10	XC8827020	POWER PLATE SPRING	
11	XE3728001	SPRING	
12	XC8829021	INLET ASSY, LE120	
	XC8940121	INLET ASSY, LE230	
13	060400816	SCREW BIND M4X8	
14	XC6052021	POWER SUPPLY CORD: UL CSA-LF (USA, CAN)	
	X59354121	POWER SUPPLY CORD BS (UK)	
	XD0111151	POWER SUPPLY CORD:IRAM (ARG)	
	XF0749101	POWER SUPPLY CORD:BRZ (BRA)	1000029467
	XE4301101	POWER SUPPLY CORD:BRZ 220V (BRA)	1000029467
	XE2016001	POWER SUPPLY CORD KOR (KOR)	
	XA0070121	POWER SUPPLY CORD (OTHER)	
\			

No.	CODE	NAME	REMARKS
		MAIN MOTOR UNIT	
15	XC3806121	TIMING BELT 372-2GT-6	
16	XD1827021	MAIN MOTOR SUPPLY ASSY	
17	XC3803020	MOTOR FAN	
18	XC8815021	MOTOR HOLDER	
19	0A5300806	SCREW PAN (S/P WASHER) M3X8	
20	XC3805021	GIZA TITE 5X16	
21	XC8816021	FOOT CONTROLLER: FC-322-81-LF	
	XD0501121	FOOT CONTROLLER: FC-322-LF-EU	1000025686
22	XZ5053001	WASHER EX TOOTH 5	
23	XZ5096001	WASHER	1000027367
24	XE8628001	MAIN PCB SUPPLY SET-50 (~E0G******) (CE5000, JS50E)	
	XE8625001	MAIN PCB SUPPLY SET-40 (~E0G******) (OTHER)	

(6) ACCESSORY PARTS / USER MANUAL / OTHER PARTS / PACKAGE





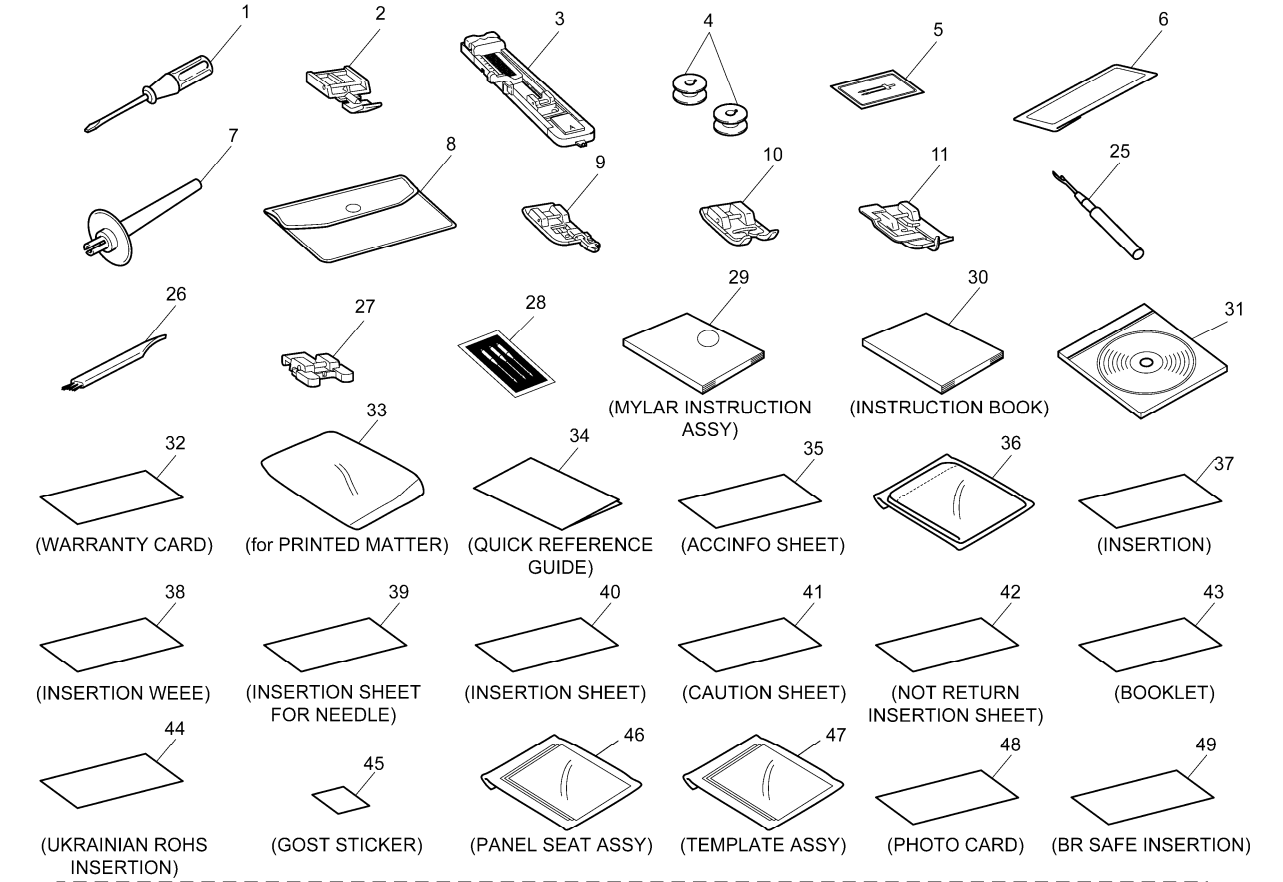


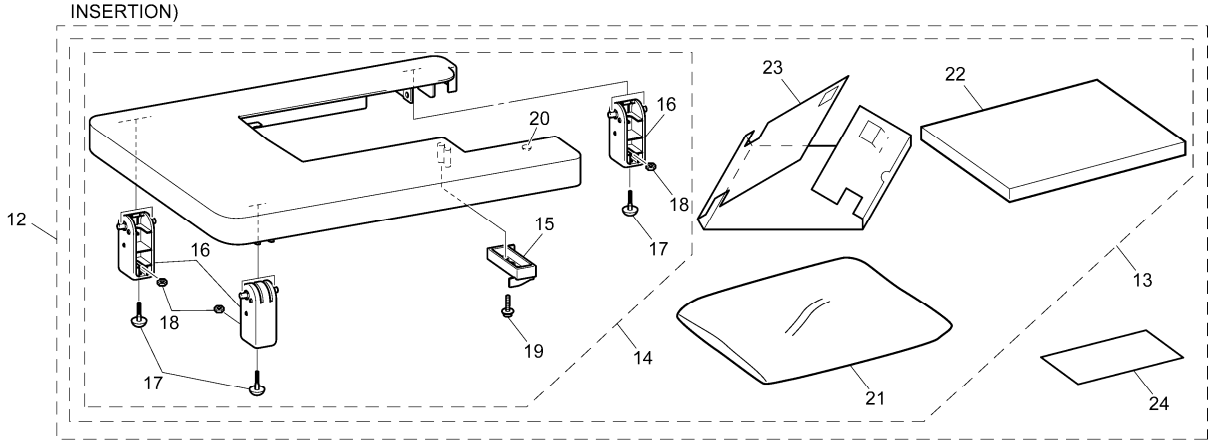
(6) ACCESSORY PARTS / USER MANUAL / OTHER PARTS / PACKAGE

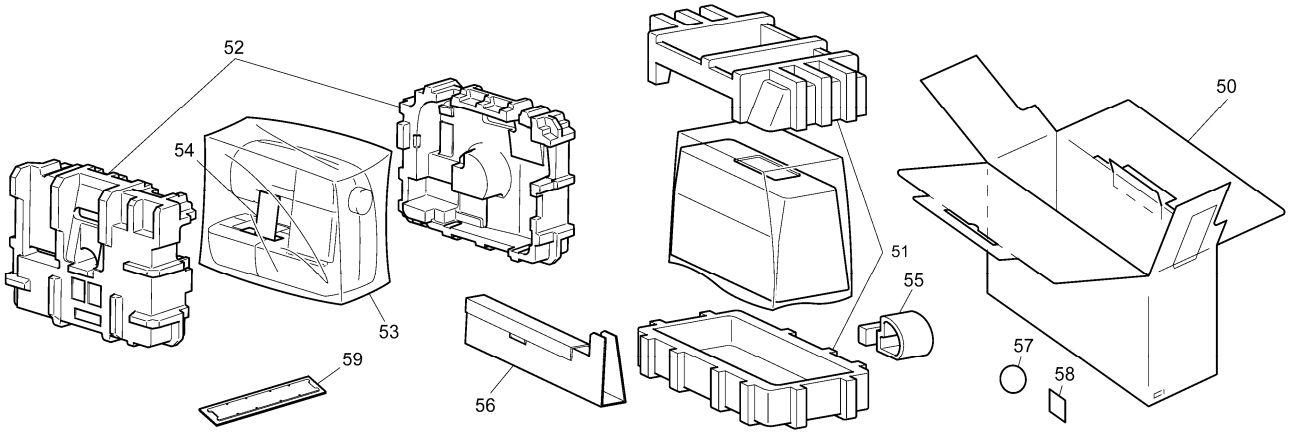
No.	CODE	NAME	REMARKS
		ACCESSORY PARTS	
1	XC8349021	SCREW DRIVER	
2	X59370021	ZIPPER FOOT	
3	XC2691033	BH PRESSER FOOT ASSY	
4	X52800120	BOBBIN	
5	131096121	NEEDLE SET (1 PCE)	
6	XC8834021	NEEDLE SET	
7	130920021	EXTRA SPOOL PIN	
8	XC4487021	ACCESSORY BAG	
9	XE6305101	OVERCASTING STITCH FOOT ASSY	
10	XD0810031	TRANSPARENCY PRESSER FOOT	
11	XC4051031	BLIND STITCH FOOT ASSY	
12	XC9809121	LE WIDE TABLE ASSY US (ES2000T)	
13	XC9356121	LE WIDE TABLE ASSY (ES2000T)	
14	XC9357121	WIDE TABLE SUB ASSY (ES2000T)	
15	XC9360021	FIXING PLATE A (ES2000T)	
16	XC4495021	TABLE FOOT (ES2000T)	
17	XD1223021	ADJUSTING FOOT (ES2000T)	
18	021400206	NUT 2 M4 (ES2000T)	
19	087411416	TAPTITE CUP B M4X14 (ES2000T)	
20	X59853020	RUBBER CUSHION (ES2000T)	
21	X61231021	BAG 400X500H (ES2000T)	
22	XC9361020	LE WIDE TABLE CARTON (ES2000T)	
23	XC9362020	PAD (ES2000T)	
24	XC9802021	INSTRUCTION MANUAL (ES2000T)	
25	XZ5082001	SEAM RIPPER	
26	X59476021	CLEANING BRUSH	
27	XE2137001	BUTTON SEWING FOOT	
28	XD0360021	NEEDLE SET G	
		USER MANUAL / OTHER PARTS	
29	XE4433101	MYLAR INSTRUCTION ASSY ENG (English)	
	XE4434001	MYLAR INSTRUCTION ASSY SPA (Spanish)	
30	XC8835821	INSTRUCTION BOOK ENG (English)	1000023996
	XC8893121	INSTRUCTION BOOK SPA (Spanish)	1000023996
	XC8972121	INSTRUCTION BOOK GER (German)	1000023996
	XC9943221	INSTRUCTION BOOK RUS (Russian)	1000023996
	XC8433121	INSTRUCTION BOOK (French)	1000023996
	XE7586101	INSTRUCTION BOOK KOR (Korean)	1000023996
	XE4539201	INSTRUCTION BOOK BR (Portuguese)	1000027794
	XC8434121	INSTRUCTION BOOK (Dutch)	1000023996
	XC9656121	INSTRUCTION BOOK FIN (Finnish)	1000023996
	XC8436121	INSTRUCTION BOOK DEN (Danish)	1000023996
	XC8464121	INSTRUCTION BOOK SWE (Swedish)	1000023996
	XE1667101	INSTRUCTION BOOK NOR (Norwegian)	1000023996

No.	CODE	NAME	REMARKS
31	XD1866021	INSTRUCTION DVD PAL (ES2000: UK, BEL&FRA&NLD, KOR, ES2010, ES2020)	
	XE5495101	INSTRUCTION DVD ASSY RUS (RUS)	
	XE6308001	INNOV-IS RANGE PROMOTION DVD (UK, BEL&FRA&NLD, NEU, RUS)	
	XE4734001	INSTRUCTION DVD ASSY (XR6600)	
32	XC0380021	WARRANTY CARD (USA)	
	XE8671001	WARRANTY CARD BROTHER CANADA (CAN)	
33	130800021	BAG 230X310H	
34	XC9344121	QUICK REFERENCE GUIDE (UK, BEL&FRA&NLD, NEU)	
	XC8837121	QUICK REFERENCE GUIDE (OTHER)	
35	XC7488021	ACCINFO SHEET (USA, CAN)	
36	XA2112022	DUST COVER ASSY (ES2000: UK, BEL&FRA&NLD, KOR, ES2010, ES2020, RUS)	
37	XE6623001	INSERTION (CAN)	
	XE8340001	INSERTION (ES2000: USA, CS770)	
	XE3642001	INSERTION BC2500 KOREA (KOR)	
38	XF0300001	INSERTION WEEE	1000024951
39	XD1889021	INSERTION SHEET FOR NEEDLE	
40	~~XE4987001~~	~~INSERTION SHEET~~	1000027891
	XE4731001	INSERTION SHEET (XR6600)	
41	XD0120021	CAUTION SHEET S33	
42	XE4888001	NOT RETURN INSERTION SHEET (ES2000: USA, CS770)	
43	XE1158101	BOOKLET (UK, BEL&FRA&NLD, NEU)	
44	XE9897001	UKRAINIAN ROHS INSERTION (RUS)	1000024008
45	XE9932001	GOST STICKER 29X27 (RUS)	1000024252
46	XE2379001	PANEL SEAT ASSY (XR6600)	
47	XE2381001	TEMPLATE ASSY (XR6600)	
48	XE2385001	PHOTO CARD (XR6600)	
49	XF0726001	BR SAFE INSERTION (BRA)	1000025726

(6) ACCESSORY PARTS / USER MANUAL / OTHER PARTS / PACKAGE







(6) ACCESSORY PARTS / USER MANUAL / OTHER PARTS / PACKAGE

No.	CODE	NAME	REMARKS
		PACKAGE	
50	XF0396001	COLOR CARTON MODEL: ES-2000 (ES2000: USA)	1000025256
	XC8838022	COLOR CARTON (ES2000: CHL, GUF)	
	XE7552001	COLOR CARTON MODEL:BC-2100 (ES2000: KOR)	
	XC8975021	CARTON (ES2000: OTHER)	
	XC8838026	COLOR CARTON (ES2010)	
	XC8975028	CARTON (ES2020)	
	XC9810022	COLOR CARTON (ES2000T)	
	XF0397001	COLOR CARTON MODEL: CE-4000 (CE4000: USA)	1000025634
	XC8838038	COLOR CARTON (CE4000: OTHER)	
	XC8838045	COLOR CARTON (CE5000)	
	XF0398001	COLOR CARTON MODEL:CS-770 (CS770)	1000025256
	XE4646001	CARTON (XR6600)	
	XC8975043	CARTON (COMFORT40E)	
	XE7510001	COLOR CARTON MODEL:JS-50E (JS50E)	
51	XD0561021	S33SF ASSY (XR6600)	
52	XC8840121	S33SF ASSY (OTHER)	
53	X60439121	BAG 630X630T	
54	XE5049001	NEEDLE GUARD D	
55	XD0562120	PRESSER LEVER FIXING SF (XR6600)	
56	XC9354020	PAD D (ES2000T)	
57	XD0242021	DVD STICKER (UK)	
58	XZ5097001	GOST STICKER 36X36 (RUS)	1000025298
59	LA6041001	SECURITY TAG (USA, CAN)	

23M04HF885S34